

Environmental Product Declaration



In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021 for:

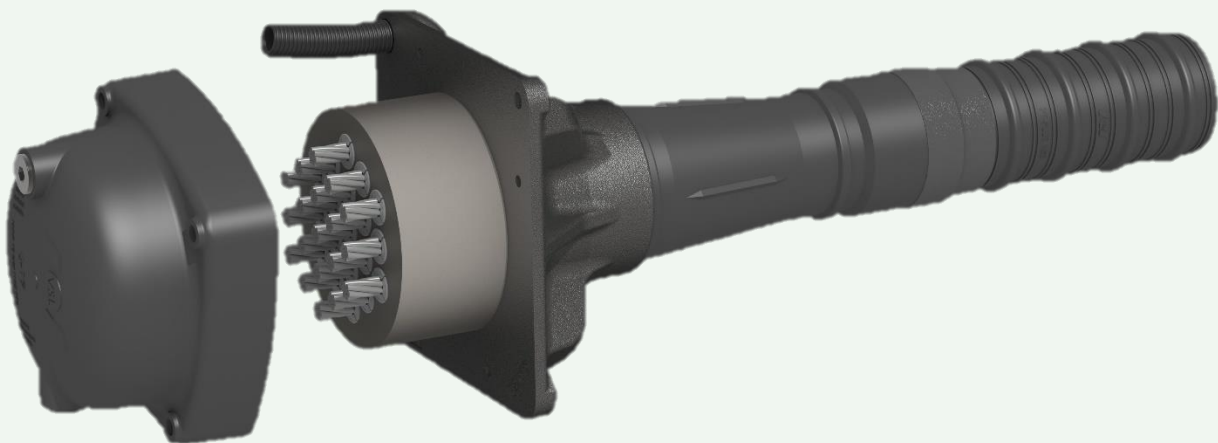
MULTI-STRAND POST-TENSIONING SYSTEM ANCHORAGE TYPE GC

From ***VSL International, Ltd.***



Programme:	The International EPD® System, www.environdec.com
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An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com



General information

Programme information

Programme:	The International EPD [®] System
Address:	EPD International AB Box 210 60 SE-100 31 Stockholm Sweden
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CEN standard EN 15804 serves as the Core Product Category Rules (PCR)
Product category rules (PCR): PCR 2019:14 Construction products (EN 15804:A2) Version 1.2.5
PCR review was conducted by: PCR review was conducted by: The Technical Committee of the International EPD [®] System. See www.environdec.com/TC for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat www.environdec.com/contact .
Independent third-party verification of the declaration and data, according to ISO 14025:2006: <input checked="" type="checkbox"/> External <input type="checkbox"/> Internal Covering <input type="checkbox"/> EPD process certification <input checked="" type="checkbox"/> EPD verification
Third party verifier: Elisabet Amat, GREENIZE Accredited by: The International EPD [®] System
Procedure for follow-up of data during EPD validity involves third party verifier: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

Company information

Owner of the EPD: VSL International, Ltd.

Description of the organisation:

VSL is one of the two civil works subsidiaries of Bouygues Construction, a French global player in construction with a presence in more than 60 countries and 32.400 employees worldwide. VSL is expert in four domains. In civil works, to help their clients to the design, construction of engineered structures. In ground engineering and foundations, they get involved in all the geotechnical processes of a construction Project including ground investigation and analysis. In asset preservation, structural repairs and upgrade, they offer tailored services to suit any structure's life cycle and in post-tensioning, stay-cable and other structural systems and technologies.

Multi-strand post-tensioning systems for the prestressing of concrete were developed by specialists, such as VSL in Switzerland in the early fifties. Even though post-tensioning is a mature technology, it is still a fantastic tool for the design engineer as it enables the active definition of the internal load path in concrete structures by superposing a favourable state for the internal stresses. This enables deformations to be minimized, helps reduce the thickness of members, reduces reinforcement congestion, facilitates segmental construction without the need for wet joints and allows the use of high-strength steel.

VSL designs, manufactures, and installs durable multi-strand post-tensioning systems that comply with international standards and approval guidelines for both new and existing structures.

VSL post-tensioning technology includes several systems that are specifically designed for different applications and requirements. The choice of a suitable system can be made by considering three key criteria:

- **Type of structural element:** slab tendons with flat ducts are generally used for thin structural elements (slabs) whereas multistrand tendons can be used for any other application.
- **Structural design:** post-tensioning can be introduced using internal or external tendons, or a combination of both. In addition, slab post-tensioning tendons can be either bonded or unbonded depending on the application.
- **Corrosion:** the extent of protection needed to safeguard the tendon against corrosion. The tendon encapsulation is chosen depending on the required protection level.

In line with Bouygues Construction's objectives, VSL is strongly motivated and committed to reducing its greenhouse gas emissions by 2030. Every year since 2019, VSL has calculated its carbon footprint on the basis of scopes 1, 2 and 3A, and has refined its scorecard at the end of 2020 with more complete and accurate data. In order to continue reducing their own carbon footprint, their plan is to evaluate their products with the Environmental Product Declaration (EPD). Depending on the EPDs, VSL Will adjust its strategy for the technologies and supply chain.

VSL has been certified in ISO 9001 at his Les Franqueses del Vallés plant.



Figure 1. ISO 9001 certification.

Name and location of production site(s):

VSL Systems Manufacturer, S.L.
Ribera del Congost s/n - Polígono Industrial Congost
08520 Les Franqueses del Vallés - Barcelona – Spain

Contact :

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Product information

Product name: multi-strand post-tensioning system, anchorage type GC, of the following range units: 6-12, 6-15, 6-19, 6-22, 6-27, 6-31, 6-37, 6-43 and 6-55.

Product description: This EPD covers the life-cycle analysis of the anchorages type GC. This type of anchorage enables rapid transmission of prestressing force to the structure through a single-flange cast-iron anchor. This is a compact and relatively lightweight anchorage. The local zone reinforcement is formed by a spiral and orthogonal reinforcement. Type GC anchorage may be used also as a non-tensioned, dead-end anchor.



Figure 2. Example of the multi-strand post-tensioning system anchorage type GC unit.

The technical characteristics of the products of the anchorage type GC units family are the following ones:

Table 1: Dimensions of the multi-strand post-tensioning system anchorage type GC units.

UNIT	A	B	∅C	∅D	E	F	∅H ⁽²⁾	J ⁽¹⁾	∅K	L
6-12	230	220	92	166	62	220	92	264	M16	135
6-15	260	240	113	186	68	240	113	316	M16	145
6-19	290	150	131	196	73	450	112	354	M16	155
6-22	320	150	153	216	78	640	112	400	M16	160
6-27	350	170	164	236	85	620	172	430	M16	170
6-31	375	170	173	256	90	580	143	470	M16	180
6-37	410	170	196	276	98	770	142	524	M16	200
6-43	470	180	230	316	105	935	166	420	M20	215
6-55	520	180	240	340	118	1035	166	452	M20	230

All dimensions in mm

System applicable to strands with $A_p = 140 \text{ mm}^2$ or $A_p = 150 \text{ mm}^2$

(1): J-spacing of bolts for fixation to formwork

(2): ∅H-Inner dia of the trumpet

System can be used with corrugated steel duct or with PT-PLUS duct

In Figure 1, the corresponding parts are indicated in Table 1:

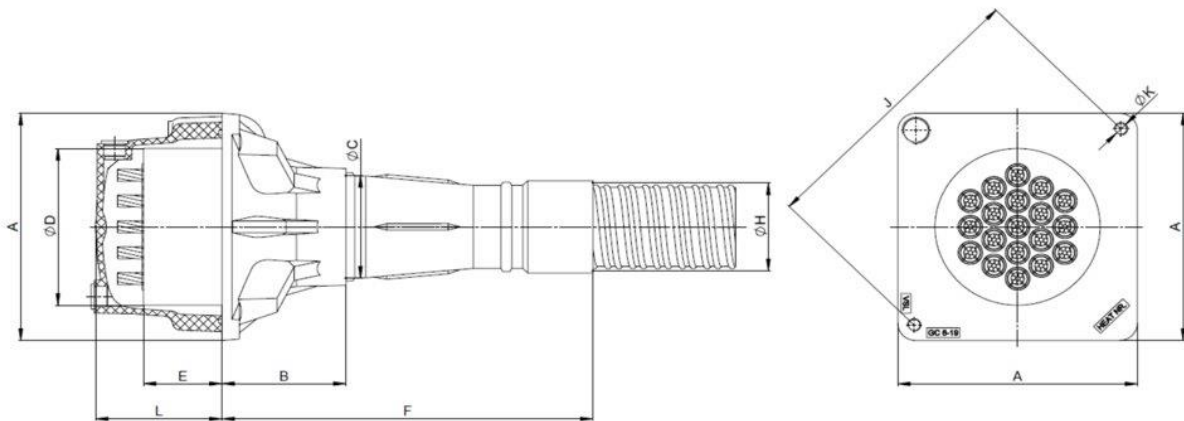


Figure 1. GC product structure.

UN CPC code: I4219 - Other structures (except prefabricated buildings) and parts of structures, of iron, steel or aluminium; plates, rods, angles, shapes, sections, profiles, tubes and the like, prepared for use in structures, of iron, steel or aluminium; props and similar equipment for scaffolding, shuttering or pit propping.

LCA information

Declared unit: The declared unit is the baseline reference for which all information is collected. In this study, the declared unit is “**1 kg of multi-strand post-tensioning system anchorage type GC unit**”.

Reference service life: Not relevant for this EPD.

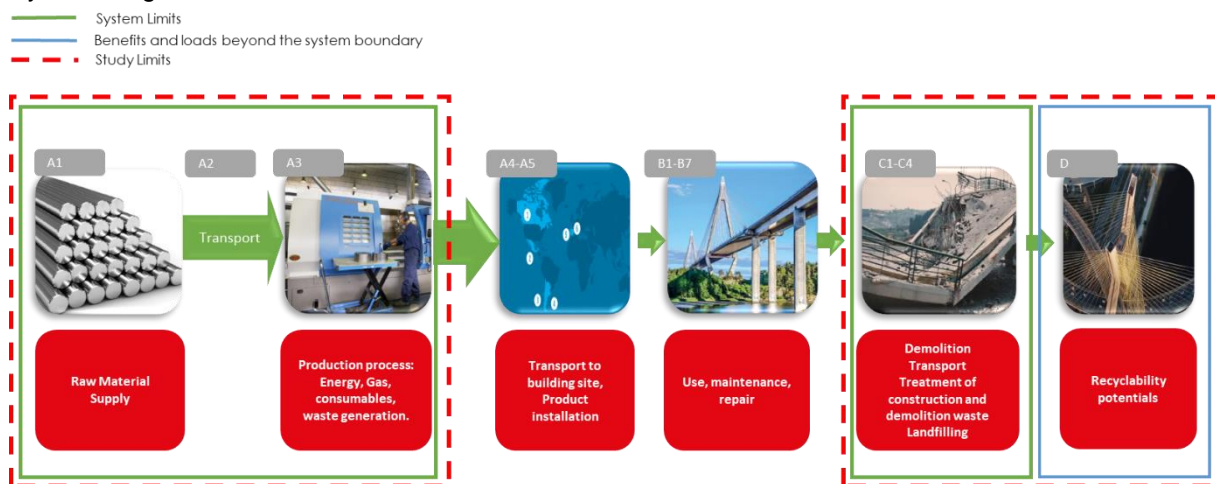
Geographical scope: The geographical scope of this EPD is global.

Time representativeness: The data collection from factory (primary data) and electricity mixes are from 2022. In this study, no datasets older than 10 years were used.

Database(s) and LCA software used: All the data used to model the process and obtain the Life Cycle Inventory are specific data and have been obtained by measurements made during the period from 2022. They are representative of the different processes implemented during the manufacturing process. The data has been measured directly at the company's own premises. In addition, the most complete and highest quality European life cycle inventory database, Ecoinvent 3.8, has been used, as this database contains the most extensive and updated information and its scope coincides with the geographical, technological and temporal area of the project. The LCA was modelled with Simapro 9.3.0.3.

Description of system boundaries: According to the standard UNE-EN 15804_2012+A2_2020 (MARCH 2020) and PCR 2019:14 CONSTRUCTION PRODUCTS (version 1.2.5) the system boundary is cradle to gate with modules C1–C4 and module D (A1–A3 + C + D). The life cycle stages A4-A5, B1-B7 were excluded from the LCA study.

System diagram:



Manufacturing process:

The manufacture of the anchorage GC begins with the reception of the material (mainly steel cylinders). These cylinders go through different machining processes (cutting, grinding, etc.) to achieve the different shapes of the metal parts that compose the anchorage. The plastic parts are purchased directly from the supplier. The different parts are classified depending on the type of anchorage requested by the customer and prepared for sending to site.

Author of the Life Cycle Assessment:

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48970 Basauri, Bizkaia (Spain)

Data quality

The environmental impact of the anchorage type GC has been calculated. It is based on the international standards established for the development of environmental product declarations, such as ISO 14025 for the preparation of the environmental product declaration, ISO 14040 and ISO 14044 for the preparation of the life cycle analysis, UNE-EN 15804:2012+A2:2020 (MARCH 2020) and the Product Category Rules PCR - "2019:14 Construction products " (Version 1.2.5).

Data has been collected from 2022 and is representative of that year. Data for raw material supply, transport to fabrication plant and production (A1-A3) is based on specific consumption data for the factory at Les Franqueses del Vallés. Generic background datasets were used for the downstream processes. SimaPro v9.3.0.3. software was used to prepare the life cycle analysis together with the Ecoinvent 3.8 database. Characterization factors from EN15804: 2012 + A2:2019. The geographical coverage is global. Technological coverage is typical or average.

Assumptions

The modularity principle, as well as the polluter-payer principle have been followed. The following assumptions have been made in this EPD:

- ✓ It does not include the manufacturing processes of the capital goods or spare parts and/or maintenance with a life of more than three years.
- ✓ The environmental impact of infrastructure for general management, office, and headquarters operations is not included.
- ✓ The impact caused by people (common activities, travel for work...) will not be considered.
- ✓ It does not include the consumption of natural gas for sanitary hot water from showers and heating system for the comfort of people.
- ✓ The processes associated with fuel production are intrinsically included in the indicators in ECOINVENT's database used in carrying out the LCA.
- ✓ The environmental impact of external transport has been calculated using lorries from the ECOINVENT 3.8 database, EURO 5. These lorries have been selected to reflect the most realistic scenario possible.

Cut-off rules

The standard ISO 14025 and the PCR -"2019:14 CONSTRUCTION PRODUCTS" indicate that the life cycle inventory data should include a minimum of 95% of the total inputs (materials and energy) for each stage. This cut-off rule does not apply for hazardous materials and substances. No such cut-off criteria have been taken into account in this study.

Allocation

Where necessary, such as waste generation and energy consumption, an allocation based in mass has been used.

Greenhouse gas emission from the use of electricity in the manufacturing phase

Two specific electricity mixes, low voltage (direct emissions and losses in grid) electricity are considered for the manufacturing process, given that in the period analysed there has been a change of electricity supplier.

Electricity mix	Amount	Units
Specific electricity mix (supplier 1)	2,44E-02	Kg CO2-eqv/kWh
Specific electricity mix (supplier 2)	5,14E-01	Kg CO2-eqv/kWh

LCA Scenarios and additional technical information

Dismantling/demolition (module C1):

The consumption of energy (diesel) of dismantling machinery is considered. These consumptions have been based on VSL's own data.

Transport (module C2):

With a collection rate of 100%, the transports are carried out by lorry (EURO 5) over 50 km.

Waste processing (modules C3 and C4):

A recycling ratio of 95% is considered in accordance with the recycling rate (R2) for building steel sheets, established in the Annex C of the Environmental Footprint Method. The remaining 5% is considered to be landfilled. In addition, a recycling ratio of 18,30% is considered for the plastic polypropylene (PP). The rest of the plastic recycling ratio is considered 0%.

The recycling percentage is representative of the scope of the EPD. Given the type of material being treated (economic value), –a high degree of recyclability of the product is justified internationally. In module C3, the impact derived from the separation of the steel and polypropylene in the waste management plant has been included.

Recyclability potentials (module D):

Module D contains credits from the recycling of the anchorage in module C3. The steel and plastic recycled is credited with the avoided production of the raw material they would be displacing in the technosphere if recycled. The loads of recycling process and the benefits of substitution of virgin raw materials have been considered.

LCA Scenarios for end of life

Processes	Per Declared unit	
Collection process specified by type	1,00E+00	Kg collected separately
	0,00E+00	Kg collected with mixed construction waste
Recovery system specified by type	0,00E+00	Kg for reuse
	8,84E-01	Kg for recycling
	0,00E+00	Kg for energy recovery
Disposal specified by type	1,16E-01	Kg for final disposal
Assumptions for scenario transportation	Lorry 16-32 metric ton, EURO5 Consumption: 0,03kg/km Distance:50 km	

Modules declared, geographical scope, share of specific data (in GWP-GHG indicator) and data variation:

	Product stage			Construction process stage		Use stage						End of life stage				Resource recovery stage	
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	X	X	X	ND	ND	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X
Geography	EU	EU	EU	ND	ND	ND	ND	ND	ND	ND	ND	ND	GLO	GLO	GLO	GLO	GLO
Specific data	>90%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	-11,74%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	0%			-	-	-	-	-	-	-	-	-	-	-	-	-	-

ND: Not declared

Content information

For each indicator, the highest result of the included products (i.e., the results of a “worst-case product”, which may be the results of one or several of the included products) is declared. The highest result of the included products involves the following product of the following product: multi-strand post-tensioning system anchorage type GC 6-12 unit.

Product components	Per 1 kg		
	Weight, kg	Post-consumer material, weight-%	Renewable material, weight-%
Steel	>0,50	44,34%	0,00%
Plastic components	<0,25	0,00%	0,00%
Others	<0,25	0,00%	0,00%
TOTAL	1,00	0,00%	0,00%
Packaging materials	Weight, kg	Weight-% (versus the product)	
Wood	3,79E-03	0,33%	
Cardboard	2,26E-03	0,33%	
TOTAL	6,05E-03	0,66%	

Packaging: The product is transported to the construction site packed with cardboard, in pallets.

No substances included in the Candidate List of Substances of Very High Concern for authorization under REACH Regulations are present in the analyzed anchorage type GC manufactured by VSL, either above the threshold for registration with the European Chemicals Agency or above 0,1% (wt/wt).

Environmental Information

Potential environmental impact – mandatory indicators according to EN 15804:

Results per declared unit							
Indicator	Unit	A1-A3	C1	C2	C3	C4	D
GWP-fossil	kg CO ₂ eq.	2,23E+00	3,20E-03	4,53E-03	3,02E-02	7,68E-03	-5,60E-01
GWP-biogenic	kg CO ₂ eq.	8,77E-03	1,96E-06	1,80E-06	1,73E-02	9,21E-07	-9,75E-05
GWP-luluc	kg CO ₂ eq.	1,33E-03	7,50E-07	1,63E-06	2,23E-05	9,94E-07	-1,45E-04
GWP-total	kg CO ₂ eq.	2,24E+00	3,20E-03	4,53E-03	4,75E-02	7,68E-03	-5,60E-01
ODP	kg CFC 11 eq.	1,44E-07	5,16E-09	1,08E-09	2,98E-09	3,04E-10	-2,08E-08
AP	mol H ⁺ eq.	1,39E-02	3,84E-05	1,89E-05	1,49E-04	8,40E-06	-1,95E-03
EP-freshwater	kg PO ₄ ³⁻ eq.	3,13E-04	6,57E-08	9,51E-08	2,80E-06	4,61E-06	-8,43E-05
EP-freshwater	kg P eq.	1,02E-04	2,14E-08	3,10E-08	9,13E-07	1,50E-08	-2,75E-05
EP-marine	kg N eq.	2,78E-03	4,40E-06	5,71E-06	5,52E-05	1,03E-05	-4,16E-04
EP-terrestrial	mol N eq.	3,09E-02	4,85E-05	6,31E-05	4,49E-04	3,08E-05	-4,88E-03
POCP	kg NMVOC eq.	1,16E-02	2,03E-05	2,03E-05	1,28E-04	1,04E-05	-2,77E-03
ADP-minerals&metals*	kg Sb eq.	1,39E-04	3,09E-09	1,04E-08	6,81E-07	2,92E-09	5,17E-07
ADP-fossil*	MJ	3,04E+01	3,10E-01	7,06E-02	2,98E-01	2,31E-02	-5,87E+00
WDP	m ³ deprive	3,29E-01	5,89E-05	2,43E-04	3,90E-03	9,99E-04	-3,47E-02
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption						

* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

Potential environmental impact – additional mandatory and voluntary indicators

Results per declared unit						
Indicator	A1-A3	C1	C2	C3	C4	D
GWP-GHG ¹	2,24E+00	3,20E-03	4,53E-03	4,75E-02	7,68E-03	-5,60E-01

Use of resources

Results per declared unit							
Indicator	Unit	A1-A3	C1	C2	C3	C4	D
PERE	MJ	3,03E+01	3,10E-01	7,06E-02	2,98E-01	2,31E-02	-5,87E+00
PERM	MJ	3,73E+00	6,32E-04	8,99E-04	2,80E-02	3,91E-04	-1,02E-01
PERT	MJ	3,41E+01	3,11E-01	7,15E-02	3,26E-01	2,35E-02	-5,97E+00
PENRE	MJ	3,73E+00	6,32E-04	8,99E-04	2,80E-02	3,91E-04	-1,02E-01
PENRM	MJ	3,03E+01	3,10E-01	7,06E-02	2,98E-01	2,31E-02	-5,87E+00
PENRT	MJ	3,41E+01	3,11E-01	7,15E-02	3,26E-01	2,35E-02	-5,97E+00
SM	kg	7,78E+04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m ³	1,09E-02	2,88E-06	8,40E-06	1,60E-04	2,43E-05	-1,00E-03
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw						

¹ The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

Waste production

Results per functional or declared unit							
Indicator	Unit	A1-A3	C1	C2	C3	C4	D
Hazardous waste disposed	kg	1,40E-04	8,53E-07	1,71E-07	7,68E-07	3,49E-08	-6,06E-05
Non-hazardous waste disposed	kg	2,61E-01	7,93E-05	6,61E-03	2,92E-02	1,10E-01	-1,23E-02
Radioactive waste disposed	kg	7,69E-05	2,20E-06	4,78E-07	1,82E-06	1,40E-07	-5,19E-06

Output flows

Results per functional or declared unit							
Indicator	Unit	A1-A3	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Material for recycling	kg	8,79E+03	0,00E+00	0,00E+00	8,90E-01	0,00E+00	0,00E+00
Materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, electricity	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, thermal	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

Information on biogenic carbon content

Results per declared unit		
BIOGENIC CARBON CONTENT	Unit	QUANTITY
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in packaging	kg C	7,06E-01

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂.

Additional information

More information can be found in the following webpage:

<https://vsl.com>

Information related to Sector EPD

This is an individual EPD®

Differences versus previous versions

This is the first version of the EPD®.

References

- General Programme Instruction of the International EPD®System. Version 4.0.
- ISO 14020:2000 Environmental labels and declarations-General principles.
- ISO 14025:2010 Environmental labels and declarations-Type III Environmental Declarations-Principles and procedures.
- ISO 14040:2006 Environmental Management-Life Cycle Assessment-Principles and framework.
- ISO 14044:2006 Environmental Management-Life Cycle Assessment-Requirements and guidelines.
- PCR 2019:14 Construction products (EN 15804: A2) version 1.2.5
- EN 15804:2012+A2:2019 Sustainability of construction works-Environmental Product Declarations-Core rules for the product category of construction products

